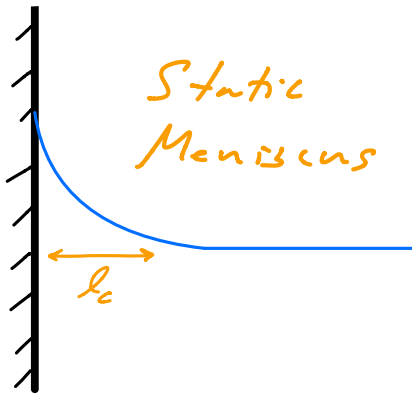


Lecture 17. Coating flows

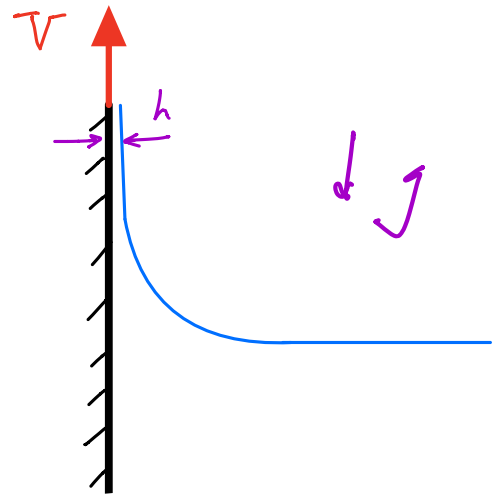
Landau - Levich - Derjaguin ("LCD") Problem

- o withdraw a plate from a viscous liquid
⇒ how thick is the film?

Applications : coating flows



RAISE WALL
⇒



One might expect : $\mu \frac{V}{h^2} \sim \rho g$ (VISCOUSITY vs GRAVITY)

$$\Rightarrow h \sim \left(\frac{\mu V}{\rho g} \right)^{\frac{1}{2}} \sim l_c \text{Ca}^{\frac{1}{2}} \quad (\text{Derjaguin 1943})$$

where $l_c = \left(\frac{\sigma}{\rho g} \right)^{\frac{1}{2}}$ indep of σ

$$\text{and } \text{Ca} = \frac{\mu V}{\sigma} = \frac{\mu V / d}{\sigma / d} = \frac{\text{VISCOUS}}{\text{CURVATURE}} = \text{Capillary\#}$$

But this scaling is only observed as $\text{Ca} \rightarrow 1$.
At low Ca , the coating is resisted by curvature pressure rather than gravity.

Recall 2D static meniscus from Lec. 6.

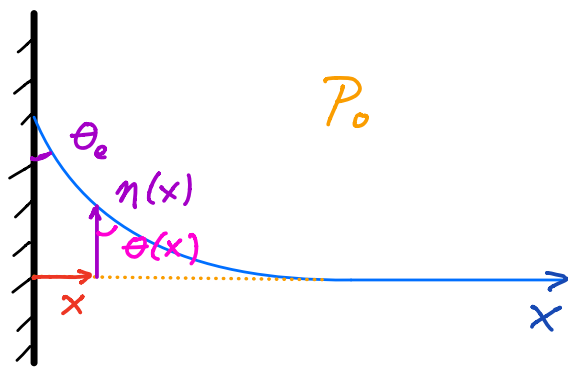
$$\eta(x) = \sqrt{2} l_c [1 - \sin \theta(x)]$$

and internal pressure

$$p(x) = p_0 - \rho g \eta(x)$$

As $x \rightarrow 0$, $\eta(x) \rightarrow \sqrt{2} l_c$

and $p(0) \rightarrow p_0 - \underbrace{\sqrt{2} \rho g l_c}_{\text{Suction}}$



• it is this capillary suction pressure inside the meniscus that resists rise when $Ca \ll 1$.

Define Inner + Outer Zones

I. Static Meniscus (outer zone)

Balance gravity + curvature: $\rho g \eta \sim \sigma \nabla \cdot \underline{n}$

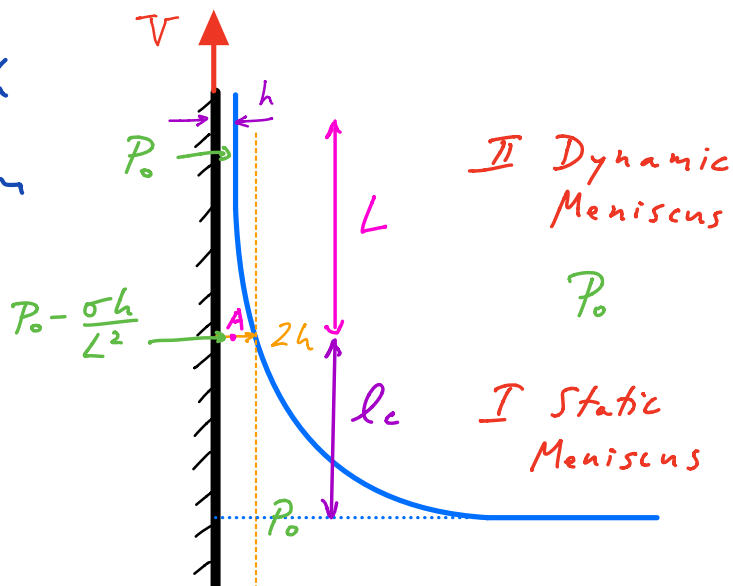
$$\Rightarrow \text{curvature } \nabla \cdot \underline{n} \sim \frac{1}{l_c}$$

II. Dynamic Meniscus: Coating / Inner Zone

• balance viscous stresses and curvature pressures

• define as zone over which film thickness decreases from $2h$ to $h \Rightarrow$ vertical extent L to be specified by pressure matching

In zone II, $\nabla \cdot \underline{n} \sim \frac{h}{L^2}$



Pressure matching at A: $P_0 - \sigma \frac{h}{L^2} \sim P_0 - \rho g l_c$

$$\Rightarrow L^2 \sim \frac{\sigma h}{\rho g l_c} \sim l_c h \Rightarrow L = \sqrt{l_c h} \quad *$$

is geometric mean of l_c, h .

Force balance in Zone II: viscous stresses vs curvature pressure

$$\frac{\mu V}{h^2} \sim \frac{\Delta P}{L} \sim \sigma \frac{h}{L^2} \frac{1}{L}$$

Sub for L * : $h^3 \sim \frac{\mu V}{\sigma} L^3 \sim l_c l_c^{3/2} h^{3/2}$

$$\Rightarrow h \sim l_c Ca^{2/3} \quad \text{where } l_c = \left(\frac{\sigma}{\rho g}\right)^{1/2}$$
$$Ca = \mu V / \sigma$$

Eg. Jump out of swimming pool at 1 m/s :

$$Ca \sim \frac{10^{-2} \cdot 10^2}{10^2} \sim 10^{-2}$$

$$\Rightarrow h \sim 100 \mu\text{m} \Rightarrow \text{multiply by your surface area}$$
$$A \sim 2 \text{m}^2$$

$$\Rightarrow 300 \text{g of H}_2\text{O}$$

A detailed solution requires matched asymptotics and yields $h \sim 0.94 l_c Ca^{2/3}$

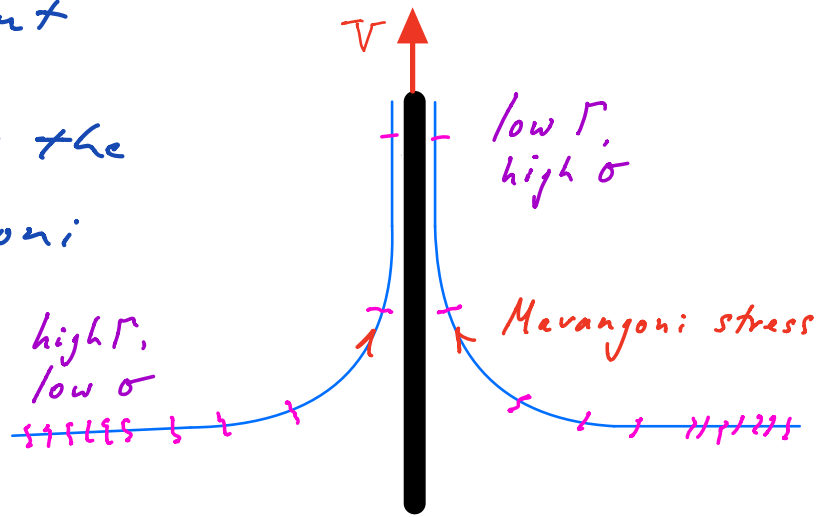
\Rightarrow long live scaling arguments

Implicit in above scaling : $h \ll L \Rightarrow Ca^{1/3} \ll 1$,
 $L \ll l_c \Rightarrow Ca^{1/3} \ll 1$, $\rho g \ll \frac{\sigma h}{L^2} \Rightarrow Ca^{1/3} \ll 1$.

The Influence of Surfactant

• surfactant decreases σ which slightly alters h , but

\Rightarrow principle effect is the generation of Marangoni stresses that encourage extrusion



\Rightarrow typically h doubles.

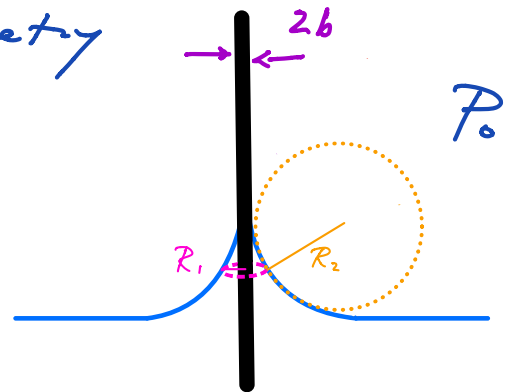
Different Geometries

I. Fiber Coating

• similar dynamics, but geometry is different

Normal Force Balance:

$$\cancel{P_0} - \sigma \left(\frac{1}{R_1} + \frac{1}{R_2} \right) = \cancel{P_0} - \rho g z$$



If thread radius small, $b \ll l_c$,

$\frac{1}{R_1} \sim \frac{1}{b} \Rightarrow$ curvature pressures dominate, can't be balanced by gravity

⇒ interface must take the form of a catenoid

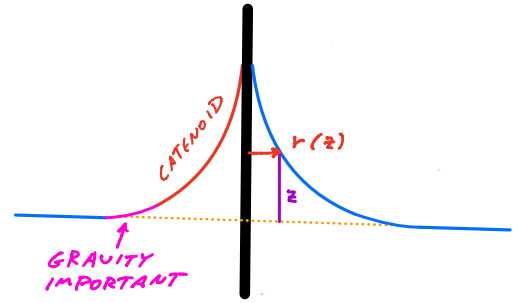
$$\frac{1}{R_1} + \frac{1}{R_2} = 0$$

For the total wetting case,

$\theta_e = 0$, one finds

$$r(z) = b \cosh\left(\frac{z-h}{b}\right)$$

$$\text{where } h = b \ln\left(\frac{2l_c}{b}\right)$$



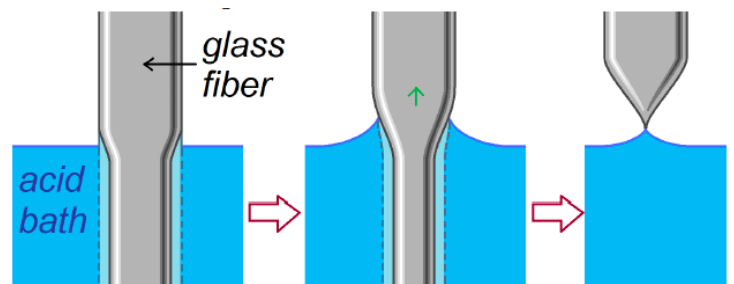
Note: 1. gravity prevents meniscus from extending to ∞

⇒ h deduced by cutting it off at l_c

2. h is just a few times b ($h \ll l_c$)

⇒ lateral extent of meniscus greatly exceeds its height

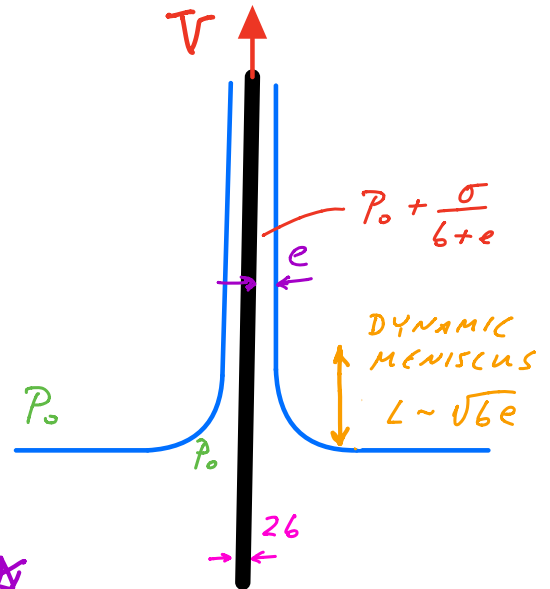
Application: etching of microtips of Atomic Force Microscopes



Forced Wetting of Fibers

e.g. optical fiber coating

- there is no longer suction into meniscus, where $P \sim P_0$
- however, $P_{\text{film}} \sim P_0 + \frac{\sigma}{b}$, so there is still a ΔP that resists entrainment



Force balance:

$$\frac{\mu V}{e^2} \sim \frac{\Delta P}{L} = \frac{1}{L} \frac{\sigma}{b} \quad \star$$

viscous

CURVATURE

Pressure match of static and dynamic meniscus:

$$\frac{e}{L^2} \sim \frac{1}{b} \Rightarrow L = \sqrt{6e} \quad \rightarrow \text{sub into } \star$$

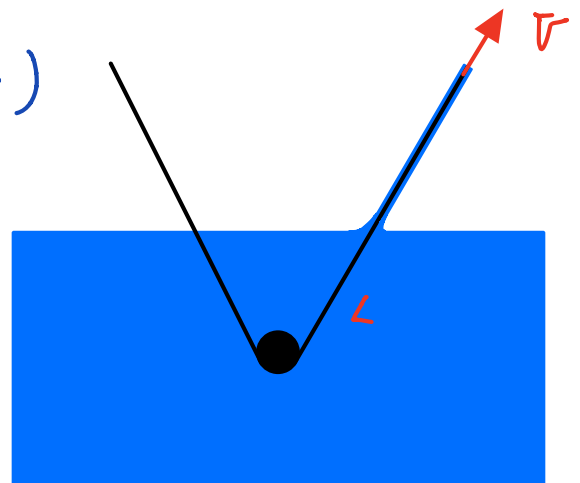
Bretherton's Law: $e = b Ca^{2/3}$

valid when $e \ll b$ i.e. $Ca^{2/3} \ll 1$

At higher Ca (pulling speeds)

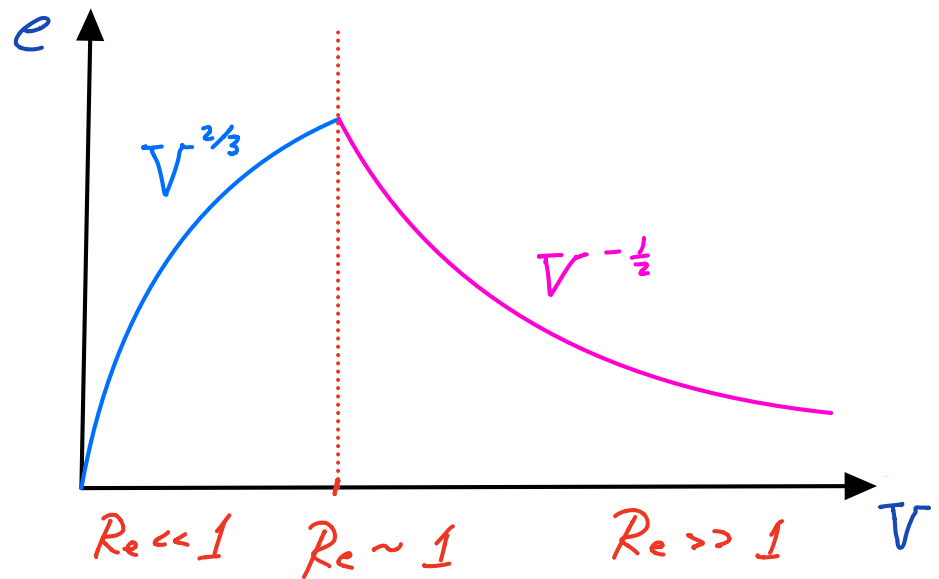
film is just the viscous

boundary layer that develops as thread is pulled through the reservoir:



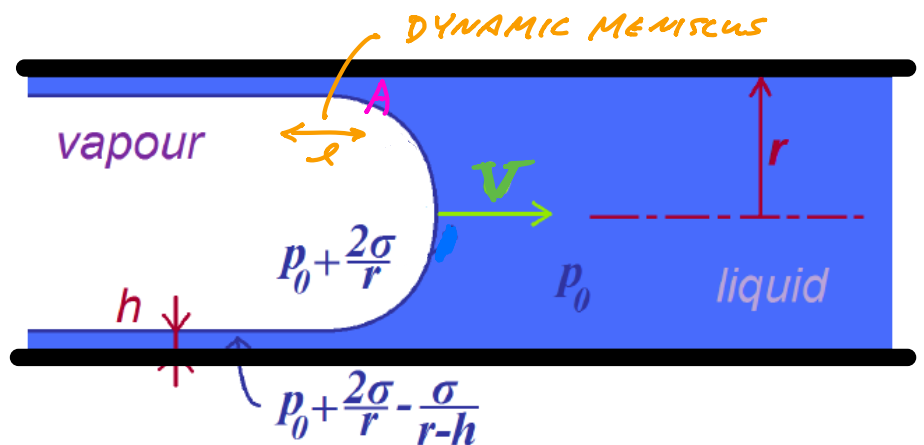
$\delta \sim \left(\frac{\mu}{\rho} \frac{L}{V} \right)^{\frac{1}{2}}$ where L is the submerged path

Summary



Displacement of an interface in a tube

e.g. pumping oil out of porous rock
(typically 40% of oil left behind)



In limit of $h \ll v$ ($Ca \ll 1$), the pressure gradient in the dynamic meniscus region Δ

$$\underline{\nabla} p \sim \frac{\sigma}{v} \frac{1}{l} \quad \text{where } l \text{ is the extent of the dynamic meniscus}$$

As on the fiber, pressure matching across the dynamic meniscus:

$$P_0 + \frac{2\sigma}{v} - \frac{\sigma}{v-h} \sim P_0 + \frac{\sigma h}{l^2}$$

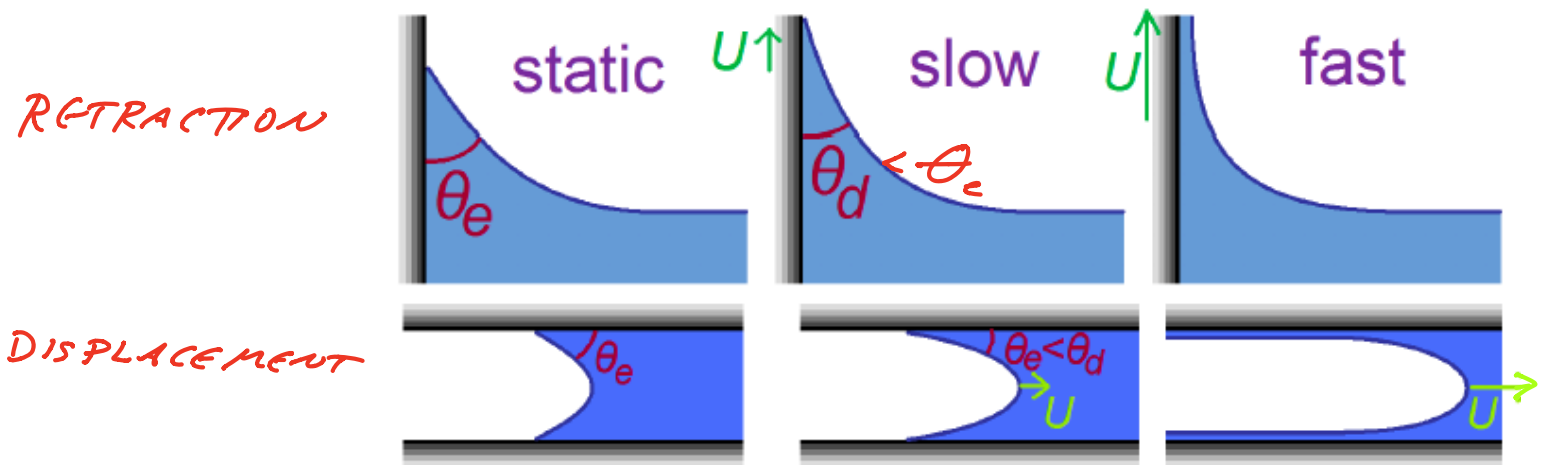
$$\Rightarrow l \sim (hv)^{\frac{1}{2}} \text{ when } h \ll v$$

$$\text{Force balance: } \frac{\mu \dot{V}}{h^2} \sim \frac{\sigma}{vl} \sim \frac{\sigma}{v(hv)^{\frac{1}{2}}}$$

$$\Rightarrow \boxed{h \sim v Ca^{\frac{2}{3}}} \quad \text{Bretherton (1961)}$$

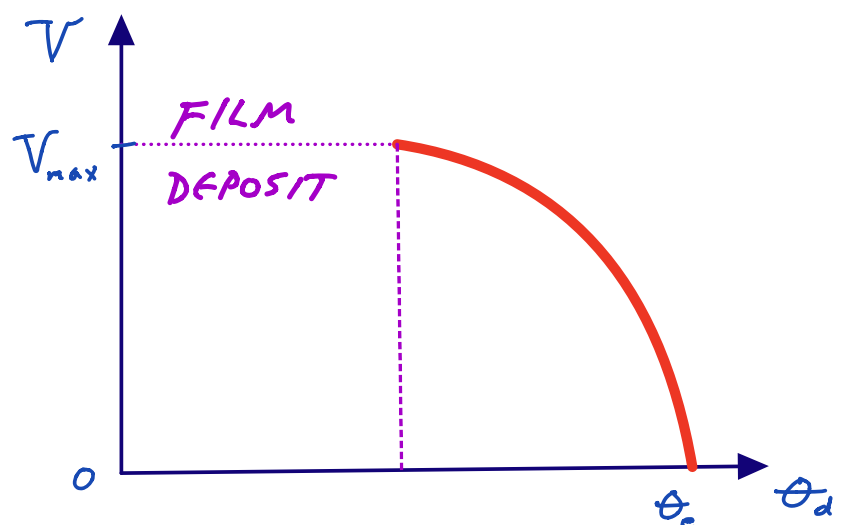
$$\text{where } Ca = \frac{\mu \dot{V}}{\sigma} \quad (\text{same as on fiber})$$

Contact Line Dynamics

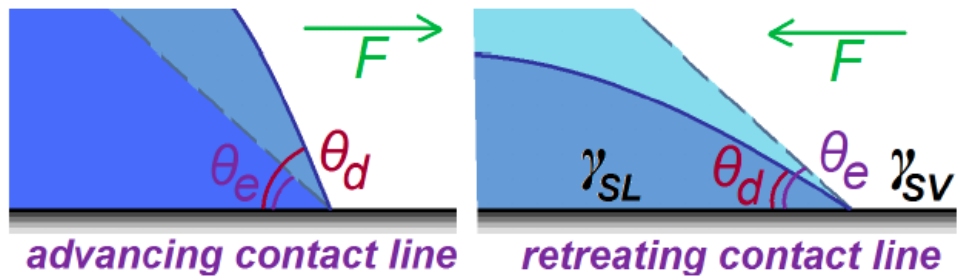


- at low speeds V , the contact line advances, and the contact angle $\theta_d < \theta_e$ is called the DYNAMIC CONTACT ANGLE
- at sufficiently high speed, the contact line cannot keep up with V
 - \Rightarrow a film is entrained onto the solid

Observation



Consider a clean system free of hysteresis



Force of traction pulling liquid toward dry region:

$$\begin{aligned} F(\theta_d) &= \gamma_{SV} - \gamma_{SL} - \gamma \cos \theta_d \\ &= \gamma (\cos \theta_e - \cos \theta_d) \end{aligned}$$

Note: $F(\theta_e) = 0$ in equilibrium

How does F depend on V ?

ie. what is $\theta_d(V)$?